Item ID:	D3511-041		Accept	*N9000040100*	Setup	Start	*NS1*
Revision ID:						Stop	*NS2*
Item Name:	Wearplate Assembly						
Start Date:	11/21/13	Start Qty: 4.00	*4*	Cust Item ID:			
Required Date:	11/21/13	Req'd Qty: 4.00	*4*	Customer:			
Reference:							

Approvals: Process Plan: __MLJ__   Date: 13-11-22   Tooling: _____   Date: _____

QC: _____   Date: _____   SPC (Y/N): _____   Date: _____

Run   Start   *NR1*

Stop   *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3511	Rev A								
100 *100* Waterjet FLOW CNC Waterjet 304 .188"	FLOW WATER JET Memo 1-Cut as per Dwg D3511 Dwg Rev: A Prog Rev: A 2- Deburr if necessary Identify as D3511-1	0.00 0.00				4	0		Jm 14-1-4
110 *110* QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00				4	0		Jm 14-1-4
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00	DAS 27 9-69 14/1/7			4			

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART AEROSPACE

QA Closed: _____ Date: _____   Work Order update only ☐

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
Part No. _____	Rework ☐	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐
NCR No. _____	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐	

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear	General			
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions	☐ Pressure/Forced
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Set-up
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect	☐ Temperature/Cure
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing	☐ Weld
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved	☐ Wrong Stock Pulled
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong	
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Power Loss/Surge	☐ Other
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread		
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	_____	
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	_____	
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	_____	

Item ID:	D3511-041		Accept	*N9000401 N0*	Setup	Start	*NS1*
Revision ID:						Stop	*NS2*
Item Name:	Wearplate Assembly						

Start Date:	11/21/13	Start Qty:	4.00	*4*	Cust Item ID:	
Required Date:	11/21/13	Req'd Qty:	4.00	*4*	Customer:	

Reference:

					Run	Start	*NR1*
Approvals:	Process Plan: _____	Date: _____	Tooling: _____	Date: _____		Stop	*NR2*
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____			

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Brake NC Brake NC	Small Fab Memo Bend fwd 90 deg. per dwg D3511	0.00 0.00			DAS 30 9-89	4	___	___	14/0/09
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	DAS 27 9-89 14/1/9			4	___	___	
150 *150* Large Fab Large Fab	Weld per dwg A/R S.S. rod Batch: M125054 Large Fab Memo weld cups as per dwg	0.00 0.00				4	___	___	14-01-13

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

ϽART AEROSPACE

QA Closed: _____ Date: _____   Work Order update only ☐

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐   Crosstube ☐   Water Jet ☐   Engineering ☐
Machining ☐   Small Fab ☐   Prod. Eng. Coor. ☐   Quality ☐
Thermoforming ☐   Finishing ☐   Rec/Store/Packaging ☐   Other ☐
Large Fab ☐   Composite ☐   Supplier ☐

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear	General			
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions	☐ Pressure/Forced
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Set-up
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect	☐ Temperature/Cure
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing	☐ Weld
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved	☐ Wrong Stock Pulled
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong	
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Power Loss/Surge	☐ Other
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread		
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	_____	
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	_____	
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	_____	

Item ID:	D3511-041		Accept	*N9000401NN*	Setup	Start	*NS1*
Revision ID:						Stop	*NS2*
Item Name:	Wearplate Assembly						

Start Date:	11/21/13	Start Qty: 4.00	*4*		Cust Item ID:	
Required Date:	11/21/13	Req'd Qty: 4.00	*4*		Customer:	

Reference:

	Run	Start	*NR1*

Approvals: Process Plan: _____   Date: _____   Tooling: _____   Date: _____

	Stop	*NR2*

QC: _____   Date: _____   SPC (Y/N): _____   Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
155	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
155 QC Quality Control	Memo	0.00				④	14-01-14		DAS 9 9-89
160		0.00			DAS 30 9-89				14/01/15
160 Small Fab Small Fab	Small Fab Memo Form as per Dwg D3511	0.00				4			
180	QC5- Inspect part completeness to step on W/O	0.00				4			
180 QC Quality Control	Memo	0.00 14/11/16							

WORK ORDER NON-CONFORMANCE / UPDATE

DART AEROSPACE

Work Order update only ☐

Work Order: _____	**DISPOSITION**		**AGAINST DEPARTMENT/PROCESS**				
Part No. _____	Rework ☐		Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐		Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐	
	Use-as-is ☐		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
NCR No. _____	Suspected Unapproved ☐		Large Fab ☐	Composite ☐	Supplier ☐		

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear

☐ Bending
☐ Centre Not Concentric
☐ Cracks
☐ Crimp/Kink/Ripple/Wave
☐ Cuffs
☐ Crushing
☐ Heat Treat
☐ Inspection Strip in Tube
☐ Marks/Chatter
☐ Turning Sequence
☐ Wave/Twist in Tube

General

☐ Bend
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Burrs
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Drawing
☐ Drill Holes
☐ Finish
☐ Fit/Function

☐ Folio/Program
☐ Grain
☐ Hardware
☐ Inspection Incomplete/Unqualified
☐ Instructions Incomplete/Unclear
☐ Misaligned/off center
☐ Mislabeled
☐ Misread
☐ Off-set
☐ Out of Calibration
☐ Out of Sequence

☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge

☐ Pressure/Forced
☐ Set-up
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled

☐ Other

_____
_____
_____

Item ID:	D3511-041		Accept	*N9000401OO*	Setup	Start	*NS1*
Revision ID:						Stop	*NS2*
Item Name:	Wearplate Assembly						

Start Date:	11/21/13	Start Qty: 4.00	*4*	Cust Item ID:
Required Date:	11/21/13	Req'd Qty: 4.00	*4*	Customer:

Reference:

				Run	Start	*NR1*
Approvals:	Process Plan: _____ Date:_____ Tooling: _____ Date:_____				Stop	*NR2*
	QC: _____ Date:_____ SPC (Y/N): _____ Date:_____					

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190 *190* Powdercoat Powder Coating	Black Sandtex(Ref:4.3 & 7) per QSI005 4.3 MJ268% Memo START TIME: 11.55 OVEN TEMPERATURE: FINISH TIME: 0.25	0.00 0.00 0.00				4.	0	14-1-16.	DAS 34 9-89
200 *200* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00	DAS 27 9-89 14/11/16			4			
210 *210* Packaging Packaging	Identify as per dwg & Stock Location: ST55/ Memo	0.00 0.00				'4x		DAS 28 9-89	14-01-17

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

DART AEROSPACE

QA Closed: _____ Date: _____   Work Order update only ☐

DISPOSITION / AGAINST DEPARTMENT/PROCESS

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐	Crosstube ☐	Water Jet ☐
Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐
Large Fab ☐	Composite ☐	Supplier ☐

Engineering ☐
Quality ☐
Other ☐

Root Cause		Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design	☐									
Doc/Data	☐									
Equip/Tooling	☐									
Handling/Pre	☐									
Material	☐									
Operator	☐									
Offset/Setup	☐									
Process	☐									
Supplier	☐									
Training	☐									
Transport	☐									
Unapproved	☐									

FAULT CATEGORY

Landing Gear

☐ Bending
☐ Centre Not Concentric
☐ Cracks
☐ Crimp/Kink/Ripple/Wave
☐ Cuffs
☐ Crushing
☐ Heat Treat
☐ Inspection Strip in Tube
☐ Marks/Chatter
☐ Turning Sequence
☐ Wave/Twist in Tube

General

☐ Bend
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Burrs
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Drawing
☐ Drill Holes
☐ Finish
☐ Fit/Function

☐ Folio/Program
☐ Grain
☐ Hardware
☐ Inspection Incomplete/Unqualified
☐ Instructions Incomplete/Unclear
☐ Misaligned/off center
☐ Mislabeled
☐ Misread
☐ Off-set
☐ Out of Calibration
☐ Out of Sequence

☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Positioned Wrong
☐ Power Loss/Surge

☐ Pressure/Forced
☐ Set-up
☐ Temperature/Cure
☐ Weld
☐ Wrong Stock Pulled

☐ Other

_____
_____
_____

Item ID:	D3511-041			Accept	*N9000040100*	Setup	Start	*NS1*
Revision ID:							Stop	*NS2*
Item Name:	Wearplate Assembly							
Start Date:	11/21/13	Start Qty: 4.00	*4*		Cust Item ID:			
Required Date:	11/21/13	Req'd Qty: 4.00	*4*		Customer:			
Reference:								

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220	QC21- Final Inspection - Work Order Release	0.00							
220 QC	Memo	0.00							
Quality Control									

DQA: _____ Date: _____

DART AEROSPACE

QA Closed: _____ Date: _____   Work Order update only ☐

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
Part No. _____	Rework ☐	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
NCR No. _____	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐	☐

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear	General			
☐ Bending	☐ Bend	☐ Folio/Program	☐ Outside Dimensions	☐ Pressure/Forced
☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance	☐ Set-up
☐ Cracks	☐ Broken/Damage/Defect	☐ Hardware	☐ Part Incorrect	☐ Temperature/Cure
☐ Crimp/Kink/Ripple/Wave	☐ Burrs	☐ Inspection Incomplete/Unqualified	☐ Part Lost/Missing	☐ Weld
☐ Cuffs	☐ Contamination	☐ Instructions Incomplete/Unclear	☐ Part Moved	☐ Wrong Stock Pulled
☐ Crushing	☐ Countersink	☐ Misaligned/off center	☐ Positioned Wrong	
☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Power Loss/Surge	☐ Other
☐ Inspection Strip in Tube	☐ Drawing	☐ Misread		
☐ Marks/Chatter	☐ Drill Holes	☐ Off-set	_____	
☐ Turning Sequence	☐ Finish	☐ Out of Calibration	_____	
☐ Wave/Twist in Tube	☐ Fit/Function	☐ Out of Sequence	_____	

Work Order ID:	109576											
Parent Item:	D3511-041						Start Date: 11/21/13		Required Date: 11/21/13			
Parent Item Name:	Wearplate Assembly						Start Qty: 4.00		Required Qty: 4.00			

Comments: IPP Rev:A   New Issue   06-05-04   JLM
IPP Rev:B   New process   06-05-05   EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3503-1 Cup		Manufactured	No			150	Each	11.0000	8	32			*14-01-13*

		Location		Loc Qty		Loc Code							
		WA001 *109106*		11						*29*			
		107594		11						*3*			

| M304S188 304 SHEET 0.188 | | Purchased | No | *103872* | | 100 | sf | 56.1000 | 1.484 | 6.2484212 | | | *Jm 1-4* |

		Location		Loc Qty		Loc Code							
		MAT020		56.1									
		113161		5									
		113216		10									
		124445		41.1						*124445*			

DQA: _____ Date: _____

DART AEROSPACE

QA Closed: _____ Date: _____   Work Order update only ☐

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS

Work Order: _____

Part No. _____

NCR No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐
Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐
Machining ☐	Small Fab ☐	Prod. Eng. Coor. ☐	Quality ☐
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
Large Fab ☐	Composite ☐	Supplier ☐	

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear
- ☐ Bending
- ☐ Centre Not Concentric
- ☐ Cracks
- ☐ Crimp/Kink/Ripple/Wave
- ☐ Cuffs
- ☐ Crushing
- ☐ Heat Treat
- ☐ Inspection Strip in Tube
- ☐ Marks/Chatter
- ☐ Turning Sequence
- ☐ Wave/Twist in Tube

General
- ☐ Bend
- ☐ BOM/Route
- ☐ Broken/Damage/Defect
- ☐ Burrs
- ☐ Contamination
- ☐ Countersink
- ☐ Cut Too Short
- ☐ Drawing
- ☐ Drill Holes
- ☐ Finish
- ☐ Fit/Function

- ☐ Folio/Program
- ☐ Grain
- ☐ Hardware
- ☐ Inspection Incomplete/Unqualified
- ☐ Instructions Incomplete/Unclear
- ☐ Misaligned/off center
- ☐ Mislabeled
- ☐ Misread
- ☐ Off-set
- ☐ Out of Calibration
- ☐ Out of Sequence

- ☐ Outside Dimensions
- ☐ Over/Under tolerance
- ☐ Part Incorrect
- ☐ Part Lost/Missing
- ☐ Part Moved
- ☐ Positioned Wrong
- ☐ Power Loss/Surge

- ☐ Pressure/Forced
- ☐ Set-up
- ☐ Temperature/Cure
- ☐ Weld
- ☐ Wrong Stock Pulled
- ☐ Other

_____
_____
_____

H:/FORMS/Quality Assurance\approved QA/NCRWO RevH

DART AEROSPACE LTD		Work Order:	109576
Description: Wearplate		Part Number:	D3511-1
Inspection Dwg: D3511 Rev: A			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.879	+0.010/-0.001	0.881"	—		∨	Jhm01
34.19	+/-0.030	34.19"	—		T	Jhm06
32.025	+/-0.010	32.025"	~		T	
6.25	+/-0.030	6.263"	—		∨	
5.000	+/-0.010	5.003"	—		∨	
3.75	+/-0.030	3.754"	—		∨	
0.625	+/-0.010	0.627"	—		∨	

Measured by:	JM	Audited by:	DAS 27 9-89	Prototype Approval:	N/A
Date:	14-1-4	Date:	14/1/7	Date:	N/A

Rev	Date	Change		Revised by	Approved
A	06.05.08	New Issue	P/O D3511-041	KJ/JLM	
B	07.01.17	Dimensions updated		KJ/JLM	

34.19
32.025
23.525
10.275
0.625

6.25 5.000

R2.17
R0.50

R0.63
(TYP)

3.75

⌀0.879
(TYP 8 PLACES)

R0.63
(TYP)
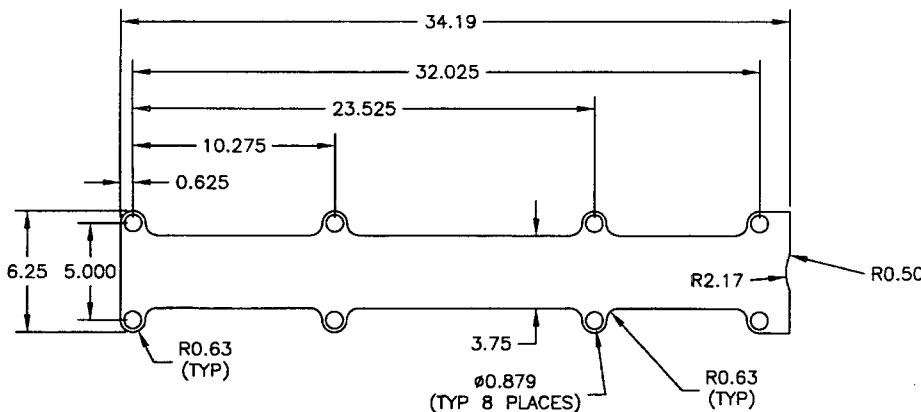
D3511-1F FLAT PATTERN
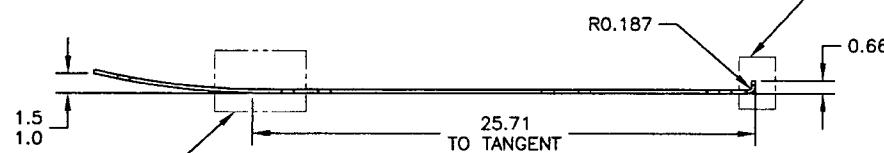
NOTE: BEND BEFORE WELDING

A

A

D3511-1

33.86
(REF)

1.02
(MIN)

R0.187

0.66

1.5
1.0

25.71
TO TANGENT

NOTE: BEND AFTER WELDING

D3511-1 BEND DETAIL

D3503-1
(8 PLACES)

TYP 8 PLACES

TYP 8 PLACES
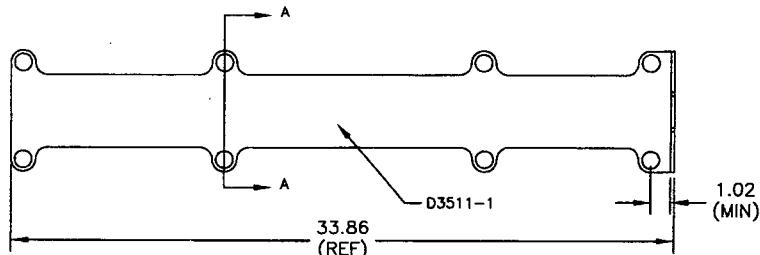
SECTION A-A
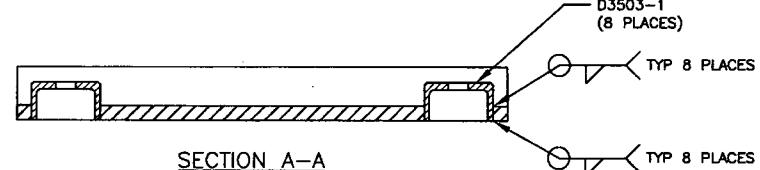
D3511-041 WELD DETAIL

D3511-041 WEARPLATE ASSEMBLY
1) MAKE D3511-1F WEARPLATE FROM: AISI 304/316 STAINLESS STEEL (0.188 THICK)
                                   (REF DART MATERIAL SPEC. M304S7GA)

2) WELD PER DART QSI 004
3) FINISH: POWDER COAT ASSEMBLY BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 005 4.3
4) ALL DIMENSIONS ARE IN INCHES
5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
6) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED
06 04 25

109576 MLS
13-11-2?

D3511-041 WEARPLATE ASSEMBLY PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D3511-041	WEARPLATE ASSEMBLY
1	D3511-1	WEARPLATE
8	D3503-1	CUP

A		06.04.04	NEW ISSUE
DESIGN PH	DRAWN BY PH	**DART**	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3511	REV. A SHEET 1 OF 1
DATE 06.04.04		TITLE WEARPLATE	SCALE NTS